



GULF WESTERN
THE TOUGH AUSTRALIAN

PRODUCT DATA

All Fleet Heavy Duty Diesel (HDD) Coolant

Description

All Fleet HDD Coolant is a luminescent green coloured, superior, fully formulated Hybrid technology engine coolant. This Hybrid technology coolant has the advantage of being more robust than both conventional and organic acid technology (OAT) engine coolants. This low silicate, phosphate and amine free product is recommended for use in automotive (aluminium compatible), light duty and heavyduty diesel applications namely onroad truck, offroad, farm and marine. It provides excellent high temperature aluminium protection.

It does not require an initial charge of supplemental coolant additives (SCAs) upon initial fill in heavy duty diesel applications as the product is specially formulated to protect heavy duty diesel wet sleeve liners. SCA addition is application dependant and should only be added as and when required by the vehicle's OEM. This coolant is compatible with coolant filters and heavy duty diesel SCAs and coolant extenders.

All Fleet Heavy Duty Diesel (HDD) Coolant

Summary of Benefits

When used as a 50% coolant with softened or deionized water, this engine coolant offers the following advantages:

- Low silicate.
- Phosphate and amine free.
- OEM approved.
- Hard water compatible.
- No initial SCA requirement at initial fill.
- Universal use, fully meets or exceeds standard industry requirements for automotive, light duty, and heavy duty diesel applications.
- Product is compatible with both conventional and OAT coolants although to get best performance [regarding issues such as extended life and time between SCA additions] it is best to flush the old coolant and replace with All Fleet HDD.
- Product is compatible with standard SCAs and coolant extenders.
- Extended life 6 years, 12,000 hours or 1,000,000 km whichever comes first.

Specifications

All Fleet HDD Coolant meets or exceeds the performance requirements of the following engine coolant specifications:

- ASTM D3306, D4985, D6210
- Caterpillar
- Cummins 14603
- Detroit Diesel 7SE 298
- Daimler Chrysler MS 7170, MS 9769
- Ford ESEM97B44A, ESEM97B18C, Ford WSSM97B51A1
- Freightliner 482288D
- GM 1825M, 1899M, GM Heavy Truck
- Hyundai
- JIS K2234
- Kenworth RO2617097
- Landrover
- MACK Trucks
- MAN 324
- Mercedes-Benz DBL 325
- MTU MTL 5048
- New Holland WSNM97B18-D
- PACCAR
- Peterbilt 8502.002
- Perkins
- Saab-Scania 6901
- SAE J1034, J1941
- TMC RP 329
- Volvo Heavy Truck
- White Star
- US Federal AA870A

All Fleet HDD Coolant provides exceptional summer cooling and excellent freezing protection during winter. It should not be used in concentrated form. A 50% dilution (i.e. when mixed with an equal volume of high quality soft, deionized or distilled water) is generally recommended for the best balance of protection against freezing, corrosion and summer boilover. For increased freezing protection in extremely cold areas a 60% volume concentration can be used. Concentrations of greater than 70% by volume are not recommended.

All Fleet Heavy Duty Diesel (HDD) Coolant

All Fleet HDD Coolant provides excellent value as an aluminium compatible, universal, long life engine coolant. Along with this value, Gulf Western offers you and your customers continuing commitment to:

- Reliable supply
- Consistent high quality product
- Unsurpassed technology
- Valuable technical service backup
- Education on safe use and handling

Performance Testing

Coupon Type ¹	ASTM D1384 Glassware Corrosion		ASTM D2570 Simulated Service	
	Test Results ¹	Max. Spec. ¹	Test Results ^{1,2}	Max. Spec. ¹
Copper	1.7	10	1.1	20
Solder ³	4.3	30	21.6	60
Brass	0.6	10	1.6	20
Steel	0.1	10	+0.8	20
Cast Iron	+0.8	10	+1.2	20
Aluminium	+0.3	30	+2.5	60

1. Wt. /loss coupon in mg. 2. Copper/brass radiator results. 3. Regular 70/30 lead on copper/brass coupons.

ASTM Test Procedure	Test Results	Specification
D4340 Heat Rejecting Aluminium Corrosion	0.16 mg/cm ² /week	1.0 maximum
D2809 Aluminium Water Pump Cavitation Erosion Corrosion (rating from 1 to 10)	10	8 minimum

Shelflife stability: minimum 2 years from date of manufacture.

All Fleet Heavy Duty Diesel (HDD) Coolant

Typical Characteristics

Grade:	All Fleet Heavy Duty		
	Test Method	Units	Results
pH 50%	ASTM D1287	(ml)	7.6 - 8.5
Reserve Alkalinity	ASTM D1121	(ml)	6 min.
Specific Gravity	ASTM D1122	(15.6°C/60°F)	1.125 - 1.135
Freeze Point	ASTM D1177	(50% vol.)	-37°C/-34°F
Foam Volume	ASTM D1881	(ml)	50 max.
Break Time	ASTM D1881	(sec)	5 max.
Flash Point	ASTM D92		116°C/240°F
Fire Point	-		120°C/248°F
Ash Content	ASTM D1119	(wt. %)	5 max.
Odour	-		Characteristic
Colour	-		Luminescent Green
Total Glycols	-	(Weight %)	94.0 min.
Inhibitors and dye	-	(Weight %)	5.0 max.
Total Apparent Water	-	(Weight %)	3.5 max.
Chloride	ASTM D3634	ppm	25 max.
Silicon	ICP	ppm	185 max.

Typical characteristics are only a guide to industry and are not necessarily manufacturing or marketing specifications and do not constitute any legal liability.

Pack Sizes Available:

Pre Mixed: IBC - 40055B, 205lt - 40055, 20lt - 4055, 5lt - 40555

Concentrate: IBC - 40054B, 205lt - 40054, 20lt - 42054, 5lt - 40554



GULF WESTERN

THE TOUGH AUSTRALIAN

Premium Quality Lubricating Oils (Aust.) Pty LTD

92 - 96 Links Rd, St Marys, NSW 2760 PO Box: 515 Kingswood, NSW 2747

Phone: 02 9673 9600 Fax: 02 9673 9696

Email: sales@gulfwestern.com.au

Web: www.gulfwestern.com.au

ACN 087 558 398